

View Online at <https://aerobasegroup.com/nsn/5315-01-081-8847>

First End Style:

Chamfered

Second End Style:

Square

Overall Length:

Between 1.010 inches and 1.020 inches

First Step Diameter:

Between 0.820 inches and 0.840 inches

First Step Length:

Between 0.090 inches and 0.110 inches

Second Step Diameter:

Between 0.240 inches and 0.250 inches

Second Step Length:

Between 0.130 inches and 0.140 inches

Third Step Diameter:

Between 0.115 inches and 0.120 inches

Third Step Length:

0.080 inches

First End Taper Length:

Between 0.010 inches and 0.020 inches

Second End Relationship With First End:

Not identical

Hardness Rating:

40.0 rockwell c and 45.0 rockwell c

First End Location:

Small end

First End Taper Angle:

Between 0.040 radians and 0.060 radians

Special Features:

Aligning shank 0.185 in. Diameter, 0.900 in. Long

Material:

Steel comp 4140

Material Specification:

Qq-s-624 federal specification single material response

Surface Treatment:

Phosphate manganese or phosphate zinc

Surface Treatment Specification:

Mil-p-16232, type m, class 3 military specification single treatment response or mil-p-16232, type z, class 3 military specification single treatment response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0

Mil-std (military Standard):

Mil-p-16232 spec.