

View Online at <https://aerobasegroup.com/nsn/5315-01-083-2056>

First End Style:

Chamfered

Second End Style:

Chamfered

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

1.250 inches

Taper Length:

4.000 inches

Taper Minor Diameter:

0.380 inches

Taper Major Diameter:

1.000 inches

First End Taper Length:

0.120 inches

Second End Taper Length:

4.000 inches

Grip Length:

7.750 inches

Second End Relationship With First End:

Not identical

Thread Size:

1.000 inches

Taper:

1.860 per foot in inches

First End Location:

Threaded end

First End Taper Angle:

45.0 degrees

Second End Tip Radius:

0.190 inches

Second End Taper Angle:

106.0 degrees

Special Features:

2 flats 180 degrees apart 0.125 deep 0.750 lg 8.000 from first end

Material:

Steel comp 1015 or steel comp 1025

Material Specification:

Astm a108 assn standard 1st material response or astm a576 assn standard 2nd material response

Surface Treatment:

Phosphate manganese

Surface Treatment Specification:

Mil-p-16232 ty m cl 2 military specification single treatment response

Style Designator:

Threaded at large end

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A212a0

Mil-std (military Standard):

Mil-p-16232 spec.