

View Online at <https://aerobasegroup.com/nsn/5315-01-083-9672>

**First End Style:**

Chamfered

**Head Style:**

Double chamfer

**Under Head Length:**

1.656 inches

**First Step Diameter:**

Between 0.360 inches and 0.390 inches

**First Step Length:**

0.062 inches

**Second Step Diameter:**

0.249 inches

**Second Step Length:**

Between 0.047 inches and 0.078 inches

**Third Step Diameter:**

Between 0.309 inches and 0.310 inches

**Third Step Length:**

Between 1.530 inches and 1.531 inches

**Hole Arrangement Style:**

Drilled through center

**First Hole Diameter:**

Between 0.062 inches and 0.078 inches

**First End Taper Length:**

Between 0.016 inches and 0.047 inches

**First End Taper Angle:**

45.0 degrees

**Pin Head Diameter:**

Between 0.735 inches and 0.765 inches

**Surface Finish:**

125.0 microinches

**Height:**

Between 0.110 inches and 0.140 inches

**Material:**

Steel comp 1018

**Surface Treatment:**

Chromium

**Surface Treatment Specification:**

Qq-c-320, class 2 federal specification single treatment response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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