

View Online at <https://aerobasegroup.com/nsn/5315-01-083-9672>

First End Style:

Chamfered

Head Style:

Double chamfer

Under Head Length:

1.656 inches

First Step Diameter:

Between 0.360 inches and 0.390 inches

First Step Length:

0.062 inches

Second Step Diameter:

0.249 inches

Second Step Length:

Between 0.047 inches and 0.078 inches

Third Step Diameter:

Between 0.309 inches and 0.310 inches

Third Step Length:

Between 1.530 inches and 1.531 inches

Hole Arrangement Style:

Drilled through center

First Hole Diameter:

Between 0.062 inches and 0.078 inches

First End Taper Length:

Between 0.016 inches and 0.047 inches

First End Taper Angle:

45.0 degrees

Pin Head Diameter:

Between 0.735 inches and 0.765 inches

Surface Finish:

125.0 microinches

Height:

Between 0.110 inches and 0.140 inches

Material:

Steel comp 1018

Surface Treatment:

Chromium

Surface Treatment Specification:

Qq-c-320, class 2 federal specification single treatment response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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