

View Online at <https://aerobasegroup.com/nsn/5315-01-084-1064>

First End Style:

Chamfered

Second End Style:

Chamfered and counterbored

Thread Class:

2b

Thread Direction:

Right-hand

Thread Length:

Between 0.950 inches and 1.050 inches

Shank Length:

0.750 inches

Shoulder Diameter:

Between 0.5603 inches and 0.5605 inches

Shank Diameter:

Between 0.5001 inches and 0.5003 inches

Overall Length:

1.440 inches

Second End Counterbore Diameter:

0.250 inches

Second End Counterbore Depth:

Between 0.950 inches and 1.050 inches

First End Taper Length:

0.060 inches

Second End Taper Length:

Between 0.180 inches and 0.200 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.250 inches

First End Location:

Countersunk end

First End Taper Angle:

45.0 degrees

Surface Finish:

16.0 microinches outside diameter

Second End Taper Angle:

90.0 degrees

Material:

Steel comp 303

Material Specification:

Astm a582 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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