

View Online at <https://aerobasegroup.com/nsn/5315-01-084-1064>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered and counterbored

**Thread Class:**

2b

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.950 inches and 1.050 inches

**Shank Length:**

0.750 inches

**Shoulder Diameter:**

Between 0.5603 inches and 0.5605 inches

**Shank Diameter:**

Between 0.5001 inches and 0.5003 inches

**Overall Length:**

1.440 inches

**Second End Counterbore Diameter:**

0.250 inches

**Second End Counterbore Depth:**

Between 0.950 inches and 1.050 inches

**First End Taper Length:**

0.060 inches

**Second End Taper Length:**

Between 0.180 inches and 0.200 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.250 inches

**First End Location:**

Countersunk end

**First End Taper Angle:**

45.0 degrees

**Surface Finish:**

16.0 microinches outside diameter

**Second End Taper Angle:**

90.0 degrees

**Material:**

Steel comp 303

**Material Specification:**

Astm a582 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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