

View Online at <https://aerobasegroup.com/nsn/5315-01-086-0981>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Shank Length:**

0.500 inches

**Shoulder Diameter:**

Between 0.650 inches and 0.660 inches

**Shank Diameter:**

Between 0.440 inches and 0.450 inches

**Overall Length:**

2.500 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.187 inches and 0.192 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.062 inches

**First End Taper Length:**

0.125 inches

**Second End Taper Length:**

0.062 inches

**Second End Relationship With First End:**

Not identical

**Second Shank Diameter:**

Between 0.460 inches and 0.470 inches

**First End Location:**

Small end

**First End Taper Angle:**

15.0 degrees

**Second End Taper Angle:**

45.0 degrees

**Second Shank Length:**

1.909 inches

**Material:**

Steel comp 4130

**Material Specification:**

Mil-s-6758, cond d military specification single material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416, class 3, type 2 federal specification single treatment response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A212a0

**Mil-std (military Standard):**

Mil-s-6758 spec.