

View Online at <https://aerobasegroup.com/nsn/5315-01-087-4969>

First End Style:

Chamfered

Second End Style:

Chamfered

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

0.437 inches

First Step Diameter:

Between 0.393 inches and 0.397 inches

First Step Length:

0.750 inches

Second Step Diameter:

Between 0.215 inches and 0.217 inches

Second Step Length:

0.094 inches

Third Step Diameter:

0.190 inches

Third Step Length:

0.531 inches

First End Taper Length:

Between 0.046 inches and 0.056 inches

Second End Taper Length:

0.407 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.190 inches

First End Location:

Threaded end

First End Taper Angle:

Between 40.0 degrees and 50.0 degrees

Second End Tip Radius:

0.125 inches

Material:

Steel comp 303

Material Specification:

Astm a582 cond a assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 type 2 federal specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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