## NSN 5315-01-092-8867

Headless Shoulder Pin - Page 1 of 1



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First End Style:
Chamfered
Second End Style:
Square
Shank Length:
1.250 inches
Shoulder Diameter:
Between 0.2231 inches and 0.2233 inches
Overall Length:
Between 1.750 inches and 1.760 inches
Undercut Diameter:
Between 0.113 inches and 0.123 inches
Undercut Width:
Between 0.105 inches and 0.115 inches
Second Undercut Width:
Between 0.105 inches and 0.115 inches
Second Undercut Diameter:
Between 0.113 inches and 0.123 inches
Third Step Diameter:
Between 0.1245 inches and 0.1247 inches
First End Taper Length:
Between 0.080 inches and 0.110 inches
Second End Relationship With First End:
Not identical
Hardness Rating:
45.0 rockwell c and 50.0 rockwell c
First End Location:
Shank end
First End Taper Angle:
Between 10.0 degrees and 20.0 degrees
Material:
Steel
Material Specification:
Hs2776, fscm 73030 mfr ref single material response
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No
Fiig:
A212a0