

View Online at <https://aerobasegroup.com/nsn/5315-01-093-5339>

First End Style:

Chamfered

Overall Length:

5.470 inches

Diameter:

Between 1.3740 inches and 1.3746 inches

Effective Length:

3.904 inches

Undercut Diameter:

1.120 inches

Undercut Width:

Between 0.281 inches and 0.291 inches

Second Undercut Width:

Between 0.281 inches and 0.291 inches

Undercut Radius:

Between 0.130 inches and 0.150 inches

Hole Arrangement Style:

Both end drilled

First Hole Diameter:

Between 0.281 inches and 0.291 inches

Second Hole Diameter:

Between 0.281 inches and 0.291 inches

Distance From Centerline Of Hole To End Of Pin:

0.640 inches

Center To Center Distance Between Holes:

Between 4.180 inches and 4.200 inches

First End Taper Length:

0.380 inches

Second End Relationship With First End:

Identical

Hardness Rating:

32.0 rockwell c and 38.0 rockwell c

First End Location:

Both ends

First End Taper Angle:

15.0 degrees

Surface Finish:

63.0 microinches outside diameter

Material:

Steel comp 4140 or steel comp 4340 or steel comp 8640 or steel comp 8740

Material Specification:

Astm a322 assn standard all material responses or astm a331 assn standard all material responses

Surface Treatment:

Phosphate manganese

Surface Treatment Specification:

Dod-p-16232 national specification single treatment response

Style Designator:

Groove

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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