

View Online at <https://aerobasegroup.com/nsn/5315-01-093-5341>

**First End Style:**

Chamfered

**Hole Arrangement Style:**

Both end drilled

**First Hole Diameter:**

Between 0.281 inches and 0.291 inches

**Second Hole Diameter:**

Between 0.281 inches and 0.291 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.640 inches

**Center To Center Distance Between Holes:**

Between 3.610 inches and 3.630 inches

**Pinlength:**

4.900 inches

**Pindiameter:**

Between 0.9982 inches and 0.9985 inches

**First End Taper Length:**

0.380 inches

**Second End Relationship With First End:**

Identical

**Hardness Rating:**

32.0 rockwell c and 38.0 rockwell c

**First End Taper Angle:**

15.0 degrees

**Surface Finish:**

63.0 microinches outside diameter

**Material:**

Steel comp 4140 or steel comp 4340 or steel comp 8640 or steel comp 8740

**Material Specification:**

Astm a322 assn standard all material responses or astm a331 assn standard all material responses

**Surface Treatment:**

Phosphate manganese

**Surface Treatment Specification:**

Dod-p-16232 national specification single treatment response

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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