

View Online at <https://aerobasegroup.com/nsn/5315-01-093-5341>

First End Style:

Chamfered

Hole Arrangement Style:

Both end drilled

First Hole Diameter:

Between 0.281 inches and 0.291 inches

Second Hole Diameter:

Between 0.281 inches and 0.291 inches

Distance From Centerline Of Hole To End Of Pin:

0.640 inches

Center To Center Distance Between Holes:

Between 3.610 inches and 3.630 inches

Pinlength:

4.900 inches

Pindiameter:

Between 0.9982 inches and 0.9985 inches

First End Taper Length:

0.380 inches

Second End Relationship With First End:

Identical

Hardness Rating:

32.0 rockwell c and 38.0 rockwell c

First End Taper Angle:

15.0 degrees

Surface Finish:

63.0 microinches outside diameter

Material:

Steel comp 4140 or steel comp 4340 or steel comp 8640 or steel comp 8740

Material Specification:

Astm a322 assn standard all material responses or astm a331 assn standard all material responses

Surface Treatment:

Phosphate manganese

Surface Treatment Specification:

Dod-p-16232 national specification single treatment response

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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