

View Online at <https://aerobasegroup.com/nsn/5315-01-094-0478>

First End Style:

Chamfered

Head Style:

Round w/wrench flats

Under Head Length:

Between 1.335 inches and 1.345 inches

First Step Diameter:

0.352 inches

First Step Length:

0.310 inches

Second Step Diameter:

Between 0.2470 inches and 0.2485 inches

Second Step Length:

Between 1.025 inches and 1.035 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

0.052 inches

Distance From Centerline Of Hole To End Of Pin:

0.220 inches

First End Taper Length:

0.050 inches

Width Across Flats:

Between 0.428 inches and 0.448 inches

First End Taper Angle:

30.0 degrees

Pin Head Diameter:

0.750 inches

Criticality Code Justification:

Csym

Surface Finish:

63.0 microinches shank end

Special Features:

Shoulder has two wrenching flats 0.260 in. Across flats

Height:

0.080 inches

Material:

Steel comp 630

Material Specification:

Ams 5643 assn standard single material response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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