

View Online at <https://aerobasegroup.com/nsn/5315-01-094-1456>

First End Style:

Chamfered

Second End Style:

Chamfered and countersunk

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

0.600 inches

Shank Length:

0.600 inches

Shoulder Diameter:

Between 0.360 inches and 0.370 inches

Shank Diameter:

0.250 inches

Overall Length:

2.734 inches

Undercut Diameter:

0.189 inches

Undercut Width:

0.328 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

0.188 inches

Distance From Centerline Of Hole To End Of Pin:

0.219 inches

First End Taper Length:

0.090 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.250 inches

Second End Countersink Angle:

45.0 degrees

First End Location:

Shoulder end

First End Taper Angle:

15.0 degrees

Surface Finish:

125.0 microinches outside diameter

Second End Taper Angle:

30.0 degrees

Second End Countersink Diameter:

0.141 inches

Special Features:

W/ spanner wrenching lug pin and 0.138-32 unc 2b by 0.210 in. Lg thd second end

Material:

Steel comp 303

Material Specification:

Ams5643 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Mil-f-14072, e300 military specification single treatment response

Style Designator:

Undercut

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0

Mil-std (military Standard):

Mil-f-14072 spec.