

View Online at <https://aerobasegroup.com/nsn/5315-01-094-2302>

First End Style:

Square

Head Style:

Flat

Under Head Length:

Between 1.440 inches and 1.442 inches

First Step Diameter:

Between 0.1890 inches and 0.1896 inches

First Step Length:

Between 0.620 inches and 0.625 inches

Second Step Diameter:

Between 0.123 inches and 0.124 inches

Second Step Length:

Between 0.815 inches and 0.822 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.065 inches and 0.070 inches

Distance From Centerline Of Hole To End Of Pin:

Between 0.090 inches and 0.097 inches

Hardness Rating:

76.0 rockwell superficial 15-n and 79.5 rockwell superficial 15-n

Pin Head Diameter:

Between 0.310 inches and 0.314 inches

Special Features:

Undercut 0.085 in. Min, 0.089 in. Maximum diameter by 0.105 in. Min, 0.115 in. Maximum wide

Height:

Between 0.028 inches and 0.030 inches

Material:

Steel

Material Specification:

Ams 5616 assn standard single material response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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