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riedued Shoulder Fill - Fage 1 of 2
View Online at https://aerobasegroup.com/nsn/5315-01-095-5865
First End Style:
Chamfered
Head Style:
Double chamfer
Under Head Length:
Between 2.033 inches and 2.093 inches
First Step Diameter:
Between 0.610 inches and 0.640 inches
First Step Length:
0.126 inches
Second Step Diameter:
0.312 inches
Second Step Length:
Between 0.047 inches and 0.078 inches
Third Step Diameter:
Between 0.372 inches and 0.373 inches
Third Step Length:
Between 1.844 inches and 1.905 inches
Hole Arrangement Style:
One end drilled
First Hole Diameter:
Between 0.062 inches and 0.078 inches
Distance From Centerline Of Hole To End Of Pin:
Between 0.907 inches and 0.967 inches
First End Taper Length:
0.047 inches
First End Taper Angle:
45.0 degrees
Pin Head Diameter:
Between 0.985 inches and 1.015 inches
Height:
Between 0.172 inches and 0.202 inches
Material:
Steel comp 1018
Material Specification

Material Specification:

Aisi assn standard single material response

Surface Treatment:

Chromium

Surface Treatment Specification:

Qq-c-320, cl 2 federal specification single treatment response

Style Designator:

Shoulder

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Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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