NSN 5315-01-097-0991

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-01-097-0991

First End Style:
Chamfered
Second End Style:
Chamfered
Thread Class:
3a
Thread Direction:
Right-hand
Thread Length:
0.406 inches
Shank Length:
0.906 inches
Shoulder Diameter:
0.750 inches
Shank Diameter:
Between 0.373 inches and 0.374 inches
Overall Length:
1.375 inches
First End Taper Length:
0.043 inches
Second End Taper Length:
0.043 inches
Second End Relationship With First End:
Not identical
Hardness Rating:
39.0 rockwell c and 42.0 rockwell c
Thread Size:
0.375 inches
Second Shank Diameter:
Between 0.340 inches and 0.344 inches
First End Location:
Large end
First End Taper Angle:
45.0 degrees
Surface Finish:
125.0 microinches
Second End Taper Angle:
45.0 degrees
Second Shank Length:
0.376 inches
Material:

Steel comp 4340

NSN 5315-01-097-0991

Headless Shoulder Pin - Page 2 of 2



Material Specification:
Mil-s-5000 military specification single material response
Surface Treatment:
Cadmium
Style Designator:
Shoulder
Thread Series Designator:
Unf
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No
Fiig:

A212a0

Mil-s-5000 spec.

Mil-std (military Standard):