# NSN 5315-01-097-8398

Headless Shoulder Pin - Page 1 of 1

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# Thread Class:

2a

**Thread Direction:** 

**Right-hand** 

# Thread Length:

Between 1.675 inches and 1.685 inches

# First Step Diameter:

2.500 inches

## First Step Length:

1.000 inches

## Second Step Diameter:

Between 1.491 inches and 1.493 inches

# Second Step Length:

Between 12.215 inches and 12.225 inches

#### **Thread Size:**

1.250 inches

Surface Finish:

32.0 microinches large shank

# Material:

Nickel alloy k-500

# Material Specification:

Qq-n-286, cl a form 2 cond annealed federal specification single material response

## Style Designator:

Shoulder

# Thread Series Designator:

Unc

# Shelf Life:

N/a

#### Unit Of Measure:

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## Demilitarization:

No

# Fiig:

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