

View Online at <https://aerobasegroup.com/nsn/5315-01-097-8398>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 1.675 inches and 1.685 inches

**First Step Diameter:**

2.500 inches

**First Step Length:**

1.000 inches

**Second Step Diameter:**

Between 1.491 inches and 1.493 inches

**Second Step Length:**

Between 12.215 inches and 12.225 inches

**Thread Size:**

1.250 inches

**Surface Finish:**

32.0 microinches large shank

**Material:**

Nickel alloy k-500

**Material Specification:**

Qq-n-286, cl a form 2 cond annealed federal specification single material response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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