

NSN 5315-01-098-6467 Headless Shoulder Pin - Page 1 of 2 View Online at https://aerobasegroup.com/nsn/5315-01-098-6467 First End Style: Square **Second End Style:** Chamfered **Thread Class:** 2a **Thread Direction:** Right-hand Thread Length: 0.140 inches **Shank Length:** 0.140 inches **Shoulder Width Across Flats:** 0.188 inches **Shank Diameter:** 0.138 inches **Overall Length:** 1.200 inches **Undercut Diameter:** 0.088 inches **Undercut Width:** 0.060 inches Second End Relationship With First End: Not identical **Thread Size:** 0.138 inches **Second Shank Diameter:** Between 0.155 inches and 0.156 inches **First End Location:**

Threaded end

Second End Tip Radius:

0.030 inches

Surface Finish:

32.0 microinches unthreaded end

Second End Taper Angle:

20.0 degrees

Second Shank Length:

0.620 inches

Material:

Stainless steel

Material Specification:

Astm a582 assn standard single material response

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Surface Treatment:
Passivate
Surface Treatment Specification:
Qq-p-35 federal specification single treatment response
Style Designator:
Undercut
Thread Series Designator:
Unc
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No
Fiig:

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