

View Online at <https://aerobasegroup.com/nsn/5315-01-099-0668>

**First End Style:**

Chamfered

**Overall Length:**

6.310 inches

**Diameter:**

Between 0.997 inches and 1.000 inches

**Effective Length:**

5.970 inches

**Undercut Diameter:**

0.810 inches

**Undercut Width:**

0.180 inches

**Undercut Radius:**

0.090 inches

**Hole Arrangement Style:**

Both end drilled

**First Hole Diameter:**

Between 0.140 inches and 0.145 inches

**Second Hole Diameter:**

Between 0.140 inches and 0.145 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.500 inches

**Center To Center Distance Between Holes:**

5.560 inches

**First End Taper Length:**

0.090 inches

**Second End Relationship With First End:**

Identical

**First End Location:**

Both ends

**First End Taper Angle:**

45.0 degrees

**Special Features:**

First hole located 0.500 in. Nom from grooved end

**Material:**

Steel comp 4140

**Material Specification:**

Astm a322 assn standard single material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2 cl 2 federal specification single treatment response

**Style Designator:**

Groove

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

A212a0