

View Online at <https://aerobasegroup.com/nsn/5315-01-099-0668>

First End Style:

Chamfered

Overall Length:

6.310 inches

Diameter:

Between 0.997 inches and 1.000 inches

Effective Length:

5.970 inches

Undercut Diameter:

0.810 inches

Undercut Width:

0.180 inches

Undercut Radius:

0.090 inches

Hole Arrangement Style:

Both end drilled

First Hole Diameter:

Between 0.140 inches and 0.145 inches

Second Hole Diameter:

Between 0.140 inches and 0.145 inches

Distance From Centerline Of Hole To End Of Pin:

0.500 inches

Center To Center Distance Between Holes:

5.560 inches

First End Taper Length:

0.090 inches

Second End Relationship With First End:

Identical

First End Location:

Both ends

First End Taper Angle:

45.0 degrees

Special Features:

First hole located 0.500 in. Nom from grooved end

Material:

Steel comp 4140

Material Specification:

Astm a322 assn standard single material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2 cl 2 federal specification single treatment response

Style Designator:

Groove

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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