

View Online at <https://aerobasegroup.com/nsn/5315-01-099-1090>

**First End Style:**

Countersunk

**Head Style:**

Flat chamfer

**Under Head Length:**

0.850 inches

**First Step Diameter:**

Between 0.249 inches and 0.250 inches

**First Step Length:**

0.725 inches

**Second Step Diameter:**

Between 0.175 inches and 0.185 inches

**Second Step Length:**

0.125 inches

**Pin Head Diameter:**

0.375 inches

**First End Countersink Angle:**

60.0 degrees

**Surface Finish:**

63.0 microinches

**First End Countersink Diameter:**

0.150 inches

**Height:**

0.125 inches

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

E+3204, fscm 94697 mfr ref single treatment response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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