

View Online at <https://aerobasegroup.com/nsn/5315-01-099-7350>

First End Style:

Square

Second End Style:

Chamfered

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

0.440 inches

Shank Length:

0.738 inches

Shoulder Width Across Flats:

0.438 inches

Shank Diameter:

Between 0.255 inches and 0.256 inches

Overall Length:

1.560 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.250 inches

Second Shank Diameter:

Between 0.249 inches and 0.250 inches

First End Location:

Threaded end

Second End Tip Radius:

0.030 inches

Surface Finish:

32.0 microinches large shank

Second End Taper Angle:

20.0 degrees

Second Shank Length:

0.590 inches

Material:

Steel comp 303

Material Specification:

Astm a582 cond a assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35, type 2 federal specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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