

View Online at <https://aerobasegroup.com/nsn/5315-01-102-7479>

**First End Style:**

Square

**Overall Length:**

1.013 inches

**Diameter:**

Between 0.247 inches and 0.248 inches

**Effective Length:**

Between 0.781 inches and 0.786 inches

**Undercut Diameter:**

Between 0.182 inches and 0.187 inches

**Undercut Width:**

Between 0.027 inches and 0.030 inches

**Second Undercut Width:**

Between 0.027 inches and 0.030 inches

**Second End Relationship With First End:**

Identical

**Hardness Rating:**

40.0 rockwell c and 48.0 rockwell c

**First End Location:**

Both ends

**Surface Finish:**

63.0 microinches outside diameter

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35, type 1 or type 2 or type 3 federal specification single treatment response

**Style Designator:**

Groove

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

A212a0