

NSN 5315-01-103-2719 Headless Shoulder Pin - Page 1 of 2 View Online at https://aerobasegroup.com/nsn/5315-01-103-2719 First End Style: Square **Second End Style:** Chamfered and counterbored **Shank Length:** 0.030 inches **Shoulder Diameter:** 0.164 inches **Shank Diameter:** 0.093 inches **Overall Length:** 0.625 inches **Internal Drive Style:** Slot **Second End Counterbore Diameter:** 0.030 inches **Second End Counterbore Depth:** 0.030 inches Second End Taper Length: 0.015 inches **Second End Relationship With First End:** Not identical **Hardness Rating:** 55.0 rockwell c and 60.0 rockwell c **Second Shank Diameter:** 0.093 inches **First End Location:** Square end

Second End Taper Angle:

45.0 degrees

Second Shank Length:

0.250 inches

Special Features:

Shoulder is threaded with a 8-32 unc-2a thread full Ig

Material:

Steel comp 440c

Material Specification:

Qq-s-763 federal specification single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

-1I-f-14072, finish e300 military specification single treatment response

NSN 5315-01-103-2719

Headless Shoulder Pin - Page 2 of 2



Style Designator:
Shoulder
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No
Fiig:
A212a0
Mil-std (military Standard):

spec.