

View Online at <https://aerobasegroup.com/nsn/5315-01-106-0337>

First End Style:

Square

Second End Style:

Chamfered

Shank Length:

Between 0.071 inches and 0.076 inches

Shoulder Diameter:

0.188 inches

Shank Diameter:

Between 0.098 inches and 0.101 inches

Overall Length:

Between 0.621 inches and 0.626 inches

Second End Relationship With First End:

Not identical

Second Shank Diameter:

Between 0.086 inches and 0.090 inches

First End Location:

Short shank end

Second End Tip Radius:

0.030 inches

Surface Finish:

63.0 microinches outside diameter

Second End Taper Angle:

Between 25.0 degrees and 35.0 degrees

Second Shank Length:

0.430 inches

Special Features:

0.078 in. Nom diameter 0.120 in. Dp concentric hole along the longitudinal centerline on short shank end

Material:

Copper alloy 360

Material Specification:

Qq-b-626, temper 1/2 hard federal specification single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, type 1 cl 2 federal specification single treatment response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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