NSN 5315-01-112-3210

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-01-112-3210	
First End Style:	
Chamfered	
Second End Style:	
Chamfered	
Shank Length:	
1.310 inches	
Shank Diameter:	
Between 0.1435 inches and 0.1440 inches	
Overall Length:	
3.000 inches	
Hole Arrangement Style:	
One end drilled	
First Hole Diameter:	
0.125 inches	
Distance From Centerline Of Hole To End Of Pin:	
0.250 inches	
First End Taper Length:	
Between 0.040 inches and 0.080 inches	
Second End Taper Length:	
0.120 inches	
Second End Relationship With First End:	
Not identical	
Hardness Rating:	
59.0 rockwell c and 63.0 rockwell c	
First End Location:	
Shoulder end	
First End Taper Angle:	
45.0 degrees	
Surface Finish:	
32.0 microinches shoulder end	
Second End Taper Angle:	
15.0 degrees	
Special Features:	
Shoulder od has medium diamond knurl	
Material:	

Steel

Material Specification:

Aisi 01 assn standard single material response

Surface Treatment:

Nickel

Surface Treatment Specification:

Ams 2404 assn standard single treatment response

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orvie	Desiu	nator:
,		

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0