## NSN 5315-01-112-4520

First End Style:

Second End Style:

**Thread Direction:** 

Thread Length: 0.178 inches

Square

2a

Chamfered **Thread Class:** 

Right-hand



Headless Shoulder Pin - Page 1 of 2 View Online at https://aerobasegroup.com/nsn/5315-01-112-4520

Shank Length:
0.178 inches
Shoulder Width Across Flats:
Between 0.362 inches and 0.375 inches
Shank Diameter:
0.190 inches
Overall Length:
1.300 inches
Undercut Diameter:
Between 0.146 inches and 0.156 inches
Undercut Width:
0.062 inches
Second End Taper Length:
0.500 inches
Second End Relationship With First End:
Not identical
Thread Size:
0.190 inches
Second Shank Diameter:
Between 0.2618 inches and 0.2620 inches
First End Location:
Threaded end
Second End Tip Radius:
0.030 inches
Second Shank Length:
Between 0.990 inches and 1.000 inches
Material:
Steel comp 630
Material Specification:
Ams 5643 assn standard single material response
Surface Treatment:
Passivate

## NSN 5315-01-112-4520

Headless Shoulder Pin - Page 2 of 2



Surface Treatment Specification:
Qq-p-35 federal specification single treatment response
Style Designator:
Undercut
Thread Series Designator:
Unf
Shelf Life:
N/a
Unit Of Measure:

Demilitarization: No

Fiig:

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