

View Online at <https://aerobasegroup.com/nsn/5315-01-115-3809>

First End Style:

Chamfered

Second End Style:

Square

Overall Length:

Between 1.860 inches and 1.870 inches

Diameter:

Between 0.249 inches and 0.251 inches

Effective Length:

Between 0.980 inches and 1.000 inches

Undercut Diameter:

Between 0.218 inches and 0.222 inches

Undercut Width:

Between 0.029 inches and 0.032 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.094 inches and 0.097 inches

Distance From Centerline Of Hole To End Of Pin:

0.125 inches

First End Taper Length:

0.250 inches

Second End Relationship With First End:

Not identical

First End Location:

Grooved end

First End Taper Angle:

10.0 degrees

Surface Finish:

125.0 microinches

Material:

Steel comp 303

Material Specification:

Qq-s-764 federal specification single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Style Designator:

Groove

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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