

View Online at <https://aerobasegroup.com/nsn/5315-01-115-8277>

First End Style:

Chamfered

Second End Style:

Square

Thread Class:

3a

Thread Direction:

Right-hand

Shank Length:

0.115 inches

Shoulder Diameter:

0.300 inches

Shank Diameter:

Between 0.184 inches and 0.188 inches

Overall Length:

1.320 inches

Undercut Diameter:

Between 0.173 inches and 0.177 inches

Undercut Width:

Between 0.030 inches and 0.032 inches

First End Taper Length:

Between 0.037 inches and 0.047 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.190 inches

Second Shank Diameter:

Between 0.1840 inches and 0.1900 inches

First End Location:

Threaded end

First End Taper Angle:

45.0 degrees

Surface Finish:

63.0 microinches small end

Material:

Steel comp 303

Material Specification:

Astm a582 cond a assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Ps 13001 fscm 76301 mfr ref single treatment response

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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