NSN 5315-01-115-8277

Headless Shoulder Pin - Page 1 of 2

First End Style:



View Online at https://aerobasegroup.com/nsn/5315-01-115-8277

Chamfered
Second End Style:
Square
Thread Class:
3a
Thread Direction:
Right-hand
Shank Length:
0.115 inches
Shoulder Diameter:
0.300 inches
Shank Diameter:
Between 0.184 inches and 0.188 inches
Overall Length:
1.320 inches
Undercut Diameter:
Between 0.173 inches and 0.177 inches
Undercut Width:
Between 0.030 inches and 0.032 inches
First End Taper Length:
Between 0.037 inches and 0.047 inches
Second End Relationship With First End:
Not identical
Thread Size:
0.190 inches
Second Shank Diameter:
Between 0.1840 inches and 0.1900 inches
First End Location:
Threaded end
First End Taper Angle:
45.0 degrees
Surface Finish:
63.0 microinches small end
Material:
Steel comp 303
Material Specification:
Astm a582 cond a assn standard single material response
Surface Treatment:
Passivate
Surface Treatment Specification:
Ps 13001 fscm 76301 mfr ref single treatment response

NSN 5315-01-115-8277

Headless Shoulder Pin - Page 2 of 2



Thread S	Series	Designator:
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Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0