## NSN 5315-01-116-6791

Headless Shoulder Pin - Page 1 of 2



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First End Style:

Chamfered and counterbored

Second End Style:

Chamfered

Thread Class:

2a

## **Thread Direction:**

**Right-hand** 

Thread Length:

0.160 inches

Shank Length:

0.160 inches

Shoulder Diameter:

0.180 inches

Shank Diameter:

0.060 inches

**Overall Length:** 

6.000 inches

First End Counterbore Diameter:

0.030 inches

First End Counterbore Depth:

0.090 inches

First End Taper Length:

0.030 inches

Second End Relationship With First End:

Not identical

**Thread Size:** 

0.086 inches

First End Location:

Shoulder end

First End Taper Angle:

Between 43.0 degrees and 47.0 degrees

Second End Taper Angle:

45.0 degrees

Material:

Steel comp 303

**Material Specification:** 

Mil-s-7720 military specification single material response

Surface Treatment:

Passivate

**Surface Treatment Specification:** 

Qq-p-35, type 4 federal specification single treatment response

## NSN 5315-01-116-6791

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Style Designator:

Shoulder

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0

Mil-std (military Standard):

Mil-s-772o spec.

