

View Online at <https://aerobasegroup.com/nsn/5315-01-116-9403>

**First End Style:**

Chamfered and countersunk

**Shank Length:**

0.580 inches

**Shoulder Diameter:**

Between 0.3110 inches and 0.3115 inches

**Shank Diameter:**

Between 0.2485 inches and 0.2490 inches

**Overall Length:**

4.540 inches

**Undercut Diameter:**

Between 0.219 inches and 0.229 inches

**Undercut Width:**

3.370 inches

**First End Taper Length:**

0.045 inches

**Second End Relationship With First End:**

Identical

**First End Location:**

Both ends

**First End Taper Angle:**

45.0 degrees

**First End Countersink Angle:**

60.0 degrees

**Surface Finish:**

8.0 microinches both ends

**First End Countersink Diameter:**

0.125 inches

**Material:**

Steel comp xm-13

**Material Specification:**

Ams 5629 assn standard single material response

**Style Designator:**

Undercut

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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