

View Online at <https://aerobasegroup.com/nsn/5315-01-117-1669>

**First End Style:**

Chamfered

**Second End Style:**

Slotted

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Shank Length:**

0.145 inches

**Shoulder Diameter:**

0.300 inches

**Shank Diameter:**

Between 0.184 inches and 0.188 inches

**Overall Length:**

1.450 inches

**Undercut Diameter:**

Between 0.173 inches and 0.177 inches

**Undercut Width:**

Between 0.030 inches and 0.032 inches

**Internal Drive Style:**

Slot

**Second End Slot Width:**

0.060 inches

**First End Taper Length:**

Between 0.037 inches and 0.047 inches

**Second End Slot Depth:**

0.060 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.190 inches

**Second Shank Diameter:**

Between 0.1840 inches and 0.1900 inches

**First End Location:**

Threaded end

**First End Taper Angle:**

45.0 degrees

**Surface Finish:**

16.0 microinches long shank

**Material:**

Steel comp 303

**Material Specification:**

Astm a582 cond a assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Ps 13001 fscm 76301 mfr ref single treatment response

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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