NSN 5315-01-117-1669

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-01-117-1669 First End Style: Chamfered Second End Style: Slotted **Thread Class:** За **Thread Direction:** Right-hand **Shank Length:** 0.145 inches **Shoulder Diameter:** 0.300 inches **Shank Diameter:** Between 0.184 inches and 0.188 inches **Overall Length:** 1.450 inches **Undercut Diameter:** Between 0.173 inches and 0.177 inches **Undercut Width:** Between 0.030 inches and 0.032 inches **Internal Drive Style:** Slot **Second End Slot Width:** 0.060 inches First End Taper Length: Between 0.037 inches and 0.047 inches **Second End Slot Depth:** 0.060 inches Second End Relationship With First End: Not identical **Thread Size:**

0.190 inches **Second Shank Diameter:** Between 0.1840 inches and 0.1900 inches First End Location: Threaded end First End Taper Angle: 45.0 degrees **Surface Finish:** 16.0 microinches long shank Material: Steel comp 303

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Material Specification:
Astm a582 cond a assn standard single material response
Surface Treatment:

Passivate

Surface Treatment Specification:

Ps 13001 fscm 76301 mfr ref single treatment response

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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