

View Online at <https://aerobasegroup.com/nsn/5315-01-117-3631>

First End Style:

Chamfered and countersunk

Shank Length:

0.570 inches

Shoulder Diameter:

Between 0.3110 inches and 0.3115 inches

Shank Diameter:

Between 0.2485 inches and 0.2490 inches

Overall Length:

4.220 inches

Undercut Diameter:

Between 0.219 inches and 0.229 inches

Undercut Width:

3.060 inches

First End Taper Length:

0.045 inches

Second End Relationship With First End:

Identical

First End Location:

Both ends

First End Taper Angle:

45.0 degrees

First End Countersink Angle:

60.0 degrees

Surface Finish:

8.0 microinches both ends

First End Countersink Diameter:

0.125 inches

Material:

Steel comp xm-13

Material Specification:

Ams 5629 assn standard single material response

Style Designator:

Undercut

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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