

View Online at <https://aerobasegroup.com/nsn/5315-01-118-3210>

First End Style:

Countersunk

Second End Style:

Chamfered and countersunk

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.460 inches

Overall Length:

3.767 inches

First Step Diameter:

Between 0.5013 inches and 0.5016 inches

First Step Length:

1.720 inches

Second Step Diameter:

Between 0.2948 inches and 0.2980 inches

Second Step Length:

1.602 inches

Third Step Diameter:

Between 0.1828 inches and 0.1900 inches

Third Step Length:

0.445 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.094 inches and 0.097 inches

Distance From Centerline Of Hole To End Of Pin:

0.855 inches

Second End Taper Length:

Between 0.053 inches and 0.083 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.190 inches

Second End Countersink Angle:

60.0 degrees

First End Location:

Shoulder end

First End Countersink Angle:

60.0 degrees

First End Countersink Diameter:

0.250 inches

Second End Taper Angle:

45.0 degrees

Second End Countersink Diameter:

0.125 inches

Material:

Steel comp xm-13

Material Specification:

Ams 5629 assn standard single material response

Style Designator:

Shoulder

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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