

View Online at <https://aerobasegroup.com/nsn/5315-01-119-9070>

First End Style:

Square

Head Style:

Fillister

Under Head Length:

Between 0.755 inches and 0.785 inches

First Step Diameter:

Between 0.255 inches and 0.265 inches

First Step Length:

Between 0.030 inches and 0.050 inches

Second Step Diameter:

Between 0.1238 inches and 0.1243 inches

Second Step Length:

Between 0.725 inches and 0.735 inches

Pin Head Diameter:

0.375 inches

Surface Finish:

32.0 microinches long shank

Material:

Steel comp 630

Material Specification:

Ams 5643 assn standard single material response

Surface Treatment:

Chromium shank

Surface Treatment Specification:

Ems52484, 0.0002-0.0005 thk; fscm 99193 mfr ref single treatment response shank

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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