

View Online at <https://aerobasegroup.com/nsn/5315-01-119-9070>

**First End Style:**

Square

**Head Style:**

Fillister

**Under Head Length:**

Between 0.755 inches and 0.785 inches

**First Step Diameter:**

Between 0.255 inches and 0.265 inches

**First Step Length:**

Between 0.030 inches and 0.050 inches

**Second Step Diameter:**

Between 0.1238 inches and 0.1243 inches

**Second Step Length:**

Between 0.725 inches and 0.735 inches

**Pin Head Diameter:**

0.375 inches

**Surface Finish:**

32.0 microinches long shank

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643 assn standard single material response

**Surface Treatment:**

Chromium shank

**Surface Treatment Specification:**

Ems52484, 0.0002-0.0005 thk; fscm 99193 mfr ref single treatment response shank

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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