

View Online at <https://aerobasegroup.com/nsn/5315-01-120-5649>

First End Style:

Square

Head Style:

Fillister

Under Head Length:

0.500 inches

First Step Diameter:

Between 0.120 inches and 0.130 inches

First Step Length:

0.043 inches

Second Step Diameter:

Between 0.076 inches and 0.077 inches

Second Step Length:

Between 0.450 inches and 0.465 inches

Pin Head Diameter:

Between 0.170 inches and 0.200 inches

Surface Finish:

32.0 microinches shank end

Material:

Steel comp 630

Material Specification:

Ams 5643 assn standard single material response

Surface Treatment:

Lubricant shank

Surface Treatment Specification:

Ems 52481 fscm 99193 mfr ref single treatment response shank

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A212a0