

View Online at <https://aerobasegroup.com/nsn/5315-01-120-5649>

**First End Style:**

Square

**Head Style:**

Fillister

**Under Head Length:**

0.500 inches

**First Step Diameter:**

Between 0.120 inches and 0.130 inches

**First Step Length:**

0.043 inches

**Second Step Diameter:**

Between 0.076 inches and 0.077 inches

**Second Step Length:**

Between 0.450 inches and 0.465 inches

**Pin Head Diameter:**

Between 0.170 inches and 0.200 inches

**Surface Finish:**

32.0 microinches shank end

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643 assn standard single material response

**Surface Treatment:**

Lubricant shank

**Surface Treatment Specification:**

Ems 52481 fscm 99193 mfr ref single treatment response shank

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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