

View Online at <https://aerobasegroup.com/nsn/5315-01-122-0571>

First End Style:

Chamfered

Hole Arrangement Style:

Both end drilled

First Hole Diameter:

Between 0.189 inches and 0.192 inches

Second Hole Diameter:

Between 0.189 inches and 0.192 inches

Distance From Centerline Of Hole To End Of Pin:

Between 1.260 inches and 1.300 inches

Center To Center Distance Between Holes:

Between 1.530 inches and 1.540 inches

Pinlength:

Between 3.210 inches and 3.250 inches

Pindiameter:

Between 0.4340 inches and 0.4360 inches

First End Taper Length:

Between 0.020 inches and 0.060 inches

Second End Relationship With First End:

Identical

Hardness Rating:

30.0 rockwell c and 35.0 rockwell c

First End Taper Angle:

45.0 degrees

Surface Finish:

250.0 microinches

Material:

Steel comp 4140

Material Specification:

Astm a322 assn standard 1st material response

Surface Treatment:

Phosphate manganese or phosphate zinc

Surface Treatment Specification:

Dod-p-16232, ty m cl 1 military specification 1st treatment response or dod-p-16232, ty z cl 1 military specification 2nd treatment response

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A212a0

Mil-std (military Standard):

spec.