## NSN 5315-01-122-0572

Headless Straight Pin - Page 1 of 1



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First End Style:	
Chamfered	
Hole Arrangement Style:	
Dne end drilled	
First Hole Diameter:	
Between 0.189 inches and 0.192 inches	
Distance From Centerline Of Hole To End Of Pin:	
Between 1.260 inches and 1.300 inches	
Pinlength:	
Between 2.540 inches and 2.580 inches	
Pindiameter:	
Between 0.4340 inches and 0.4360 inches	
First End Taper Length:	
Between 0.020 inches and 0.060 inches	
Second End Relationship With First End:	
dentical	
Hardness Rating:	
30.0 rockwell c and 35.0 rockwell c	
First End Taper Angle:	
45.0 degrees	
Surface Finish:	
250.0 microinches	
Material:	
Steel comp 4140	
Material Specification:	
Astm a322 assn standard single material response	
Surface Treatment:	
Phosphate manganese or phosphate zinc	
Surface Treatment Specification:	
Dod-p-16232, ty m cl 1 military specification 1st treatmen	t response or dod-p-16232, ty z cl 1 military specification 2nd treatment response
Shelf Life:	
N/a	
Jnit Of Measure:	
-	
Demilitarization:	
No	
Filg:	
A212a0	
Mil-std (military Standard):	
spec.	