

View Online at <https://aerobasegroup.com/nsn/5315-01-122-8579>

**First End Style:**

Chamfered

**Second End Style:**

Square

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

0.350 inches

**Shank Length:**

Any acceptable

**Shoulder Width Across Flats:**

0.438 inches

**Shank Diameter:**

Between 0.219 inches and 0.220 inches

**Overall Length:**

Any acceptable

**Undercut Diameter:**

0.203 inches

**Undercut Width:**

0.080 inches

**First End Taper Length:**

Any acceptable

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.250 inches

**Second Shank Diameter:**

0.250 inches

**First End Location:**

Radius end

**First End Taper Angle:**

Between 17.0 degrees and 23.0 degrees

**First End Tip Radius:**

0.050 inches

**Second Shank Length:**

0.560 inches

**Special Features:**

Second shoulder 0.245 in min, 0.249 in maximum dia, 0.050 in lg

**Material:**

Steel comp 303

**Material Specification:**

Astm-a582 cond a assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Style Designator:**

Undercut

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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