

View Online at <https://aerobasegroup.com/nsn/5315-01-122-8579>

First End Style:

Chamfered

Second End Style:

Square

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

0.350 inches

Shank Length:

Any acceptable

Shoulder Width Across Flats:

0.438 inches

Shank Diameter:

Between 0.219 inches and 0.220 inches

Overall Length:

Any acceptable

Undercut Diameter:

0.203 inches

Undercut Width:

0.080 inches

First End Taper Length:

Any acceptable

Second End Relationship With First End:

Not identical

Thread Size:

0.250 inches

Second Shank Diameter:

0.250 inches

First End Location:

Radius end

First End Taper Angle:

Between 17.0 degrees and 23.0 degrees

First End Tip Radius:

0.050 inches

Second Shank Length:

0.560 inches

Special Features:

Second shoulder 0.245 in min, 0.249 in maximum dia, 0.050 in lg

Material:

Steel comp 303

Material Specification:

Astm-a582 cond a assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Style Designator:

Undercut

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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