

View Online at <https://aerobasegroup.com/nsn/5315-01-123-7234>

**First End Style:**

Chamfered

**Hole Arrangement Style:**

Both end drilled

**First Hole Diameter:**

Between 0.095 inches and 0.097 inches

**Second Hole Diameter:**

Between 0.095 inches and 0.097 inches

**Distance From Centerline Of Hole To End Of Pin:**

Between 0.290 inches and 0.330 inches

**Center To Center Distance Between Holes:**

Between 1.478 inches and 1.482 inches

**Pinlength:**

Between 3.280 inches and 3.320 inches

**Pindiameter:**

Between 0.3100 inches and 0.3120 inches

**First End Taper Length:**

Between 0.020 inches and 0.060 inches

**Second End Relationship With First End:**

Identical

**Hardness Rating:**

30.0 rockwell c and 35.0 rockwell c

**First End Taper Angle:**

45.0 degrees

**Surface Finish:**

250.0 microinches

**Material:**

Steel comp 4140

**Material Specification:**

Astm a322 assn standard single material response

**Surface Treatment:**

Phosphate manganese or phosphate zinc

**Surface Treatment Specification:**

Dod-p-16232, ty m cl 1 military specification 1st treatment response or dod-p-16232, ty z cl 1 military specification 2nd treatment response

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A212a0

**Mil-std (military Standard):**

spec.