

View Online at <https://aerobasegroup.com/nsn/5315-01-123-7235>

First End Style:

Chamfered

Second End Style:

Chamfered

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

0.210 inches

Shank Length:

0.210 inches

Shoulder Width Across Flats:

0.250 inches

Shank Diameter:

0.164 inches

Overall Length:

0.880 inches

Undercut Diameter:

0.123 inches

Undercut Width:

0.050 inches

First End Taper Length:

Any acceptable

Second End Taper Length:

Any acceptable

Second End Relationship With First End:

Not identical

Thread Size:

0.164 inches

Second Shank Diameter:

Between 0.1239 inches and 0.1241 inches

First End Location:

Threaded end

First End Taper Angle:

Between 25.0 degrees and 35.0 degrees

Second End Tip Radius:

Between 0.020 inches and 0.060 inches

Second End Taper Angle:

30.0 degrees

Second Shank Length:

0.560 inches

Material:

Steel comp 630

Material Specification:

Ams 5643 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35, type 2 federal specification single treatment response

Style Designator:

Undercut

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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