

View Online at <https://aerobasegroup.com/nsn/5315-01-124-4712>

First End Style:

Square

Second End Style:

Chamfered

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

1.070 inches

Shank Length:

1.070 inches

Shoulder Diameter:

0.500 inches

Shank Diameter:

0.312 inches

Overall Length:

1.950 inches

Undercut Diameter:

Between 0.247 inches and 0.252 inches

Undercut Width:

Between 0.073 inches and 0.093 inches

Second End Taper Length:

0.330 inches

Second End Relationship With First End:

Not identical

Hardness Rating:

33.0 rockwell c

Thread Size:

0.312 inches

Second Shank Diameter:

Between 0.3075 inches and 0.3080 inches

First End Location:

Threaded end

Second End Tip Radius:

0.060 inches

Second End Taper Angle:

15.0 degrees

Second Shank Length:

0.700 inches

Special Features:

Shoulder has 2 parallel flats 0.375 in. Apart

Material:

Steel comp 4340

Material Specification:

Mil-s-5000 military specification single material response

Style Designator:

Undercut

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A212a0

Mil-std (military Standard):

Mil-s-5000 spec.