

View Online at <https://aerobasegroup.com/nsn/5315-01-124-6440>

First End Style:

Chamfered

Thread Class:

1a

Thread Pitch Diameters:

+0.2788/+0.2818 inches

Thread Direction:

Right-hand

Taper Length:

0.740 inches

End Application:

H-60 helicopter, tail cone installation

Thready Qty Per Inch (tpi):

24

Thread Size:

0.312 inches

First End Location:

Tapered end

Special Features:

Hexagon socket on threaded end, thread modified per mil-s-7742 except pitch diameters; undercut between threaded end and tapered end, before finish machining precipitation ht to h-925 per ams-h-6875

Material:

Steel comp 630

Material Specification:

Ams 5643 assn standard all material responses

Surface Treatment:

Passivate

Special Test Features:

Magnetic particle inspection per ss8805, quality grade 2

Style Designator:

Threaded at large end

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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