

View Online at <https://aerobasegroup.com/nsn/5315-01-125-1417>

First End Style:

Chamfered

Second End Style:

Chamfered

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.342 inches

Shank Length:

0.600 inches

Shoulder Width Across Flats:

0.625 inches

Shank Diameter:

Between 0.2490 inches and 0.2509 inches

Overall Length:

2.350 inches

First End Taper Length:

0.045 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.250 inches

Second Shank Diameter:

Between 0.310 inches and 0.313 inches

First End Location:

Threaded end

First End Taper Angle:

Between 43.0 degrees and 47.0 degrees

Second End Tip Radius:

0.040 inches

Second End Taper Angle:

60.0 degrees

Second Shank Length:

1.650 inches

Material:

Steel comp 630

Material Specification:

Ams 5643 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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