NSN 5315-01-125-1417

Headless Shoulder Pin - Page 1 of 2



٧	/iew Online at https://aerobasegroup.com/nsn/5315-01-125-1417
F	First End Style:
C	Chamfered
S	Second End Style:
C	Chamfered
T	Thread Class:
3	da en
T	Thread Direction:
F	Right-hand
T	Thread Length:
0	0.342 inches
S	Shank Length:
0	0.600 inches
S	Shoulder Width Across Flats:
0	0.625 inches
S	Shank Diameter:
Е	Between 0.2490 inches and 0.2509 inches
C	Overall Length:
2	2.350 inches
F	First End Taper Length:
0	0.045 inches
S	Second End Relationship With First End:
١	Not identical
T	hread Size:
0	0.250 inches
S	Second Shank Diameter:
Е	Between 0.310 inches and 0.313 inches
F	First End Location:
T	Threaded end
F	First End Taper Angle:
Е	Setween 43.0 degrees and 47.0 degrees
S	Second End Tip Radius:
0	0.040 inches
S	Second End Taper Angle:
6	60.0 degrees
S	Second Shank Length:
1	.650 inches
٨	Material:
S	Steel comp 630

Material Specification:

Ams 5643 assn standard single material response

Surface Treatment:

Passivate

NSN 5315-01-125-1417

Headless Shoulder Pin - Page 2 of 2



Surface Treatment Specification:
Qq-p-35 federal specification single treatment response
Style Designator:
Shoulder
Thread Series Designator:
Unjf
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No

Fiig: A212a0