

View Online at <https://aerobasegroup.com/nsn/5315-01-125-2090>

First End Style:

Chamfered

Second End Style:

Square

Shank Length:

Between 0.090 inches and 0.110 inches

Shoulder Diameter:

Between 0.305 inches and 0.315 inches

Shank Diameter:

Between 0.2200 inches and 0.2215 inches

Overall Length:

Between 1.520 inches and 1.560 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.065 inches and 0.072 inches

Distance From Centerline Of Hole To End Of Pin:

0.125 inches

First End Taper Length:

Between 0.020 inches and 0.040 inches

Second End Relationship With First End:

Not identical

Hardness Rating:

30.0 rockwell c and 38.0 rockwell c

Second Shank Diameter:

Between 0.220 inches and 0.221 inches

First End Location:

Long end

First End Taper Angle:

45.0 degrees

Surface Finish:

32.0 microinches long shank

Second Shank Length:

Between 1.385 inches and 1.415 inches

Special Features:

Od of long shank may increase to 0.224 in. After first 0.700 in.; both ends of hole are countersunk 60.0 degrees to 0.110 in. Dia

Material:

Steel

Material Specification:

Ams 5613 assn standard single material response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A212a0