

View Online at <https://aerobasegroup.com/nsn/5315-01-125-2090>

**First End Style:**

Chamfered

**Second End Style:**

Square

**Shank Length:**

Between 0.090 inches and 0.110 inches

**Shoulder Diameter:**

Between 0.305 inches and 0.315 inches

**Shank Diameter:**

Between 0.2200 inches and 0.2215 inches

**Overall Length:**

Between 1.520 inches and 1.560 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.065 inches and 0.072 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.125 inches

**First End Taper Length:**

Between 0.020 inches and 0.040 inches

**Second End Relationship With First End:**

Not identical

**Hardness Rating:**

30.0 rockwell c and 38.0 rockwell c

**Second Shank Diameter:**

Between 0.220 inches and 0.221 inches

**First End Location:**

Long end

**First End Taper Angle:**

45.0 degrees

**Surface Finish:**

32.0 microinches long shank

**Second Shank Length:**

Between 1.385 inches and 1.415 inches

**Special Features:**

Od of long shank may increase to 0.224 in. After first 0.700 in.; both ends of hole are countersunk 60.0 degrees to 0.110 in. Dia

**Material:**

Steel

**Material Specification:**

Ams 5613 assn standard single material response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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