## NSN 5315-01-125-2090

Headless Shoulder Pin - Page 1 of 2



view Online at https://aerobasegroup.com/nsn/5315-01-125-2090
First End Style:
Chamfered
Second End Style:
Square
Shank Length:
Between 0.090 inches and 0.110 inches
Shoulder Diameter:
Between 0.305 inches and 0.315 inches
Shank Diameter:
Between 0.2200 inches and 0.2215 inches
Overall Length:
Between 1.520 inches and 1.560 inches
Hole Arrangement Style:
One end drilled
First Hole Diameter:
Between 0.065 inches and 0.072 inches
Distance From Centerline Of Hole To End Of Pin:
0.125 inches
First End Taper Length:
Between 0.020 inches and 0.040 inches
Second End Relationship With First End:
Not identical
Hardness Rating:
30.0 rockwell c and 38.0 rockwell c
Second Shank Diameter:
Between 0.220 inches and 0.221 inches
First End Location:
Long end
First End Taper Angle:
45.0 degrees
Surface Finish:
32.0 microinches long shank
Second Shank Length:
Between 1.385 inches and 1.415 inches
Special Features:
Od of long shank may increase to 0.224 in. After first 0.700 in.; both ends of hole are countersunk 60.0 degrees to 0.110 in. Dia
Material:
Steel
Material Specification:
Ams 5613 assn standard single material response

Shoulder

Style Designator:

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N/a

**Unit Of Measure:** 

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Demilitarization:

No

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